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When driving the

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fastener, the fastening tool needs to be positioned perpendicular to the surface. If  $c > 75$  mm, it is recommended to drive an additional fastener at the other side of the tray. This additional fastener is indicated with (1) in the graph above. X-ENP 9212 / 2013

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Manual Cleaning (MC)  
Non-cracked concrete only. For bore hole diameters  $d \ 0 \leq 18$  mm and bore hole depth  $h \ 0 \leq 10d$ . The Hilti manual pump may be used for blowing out

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bore holes up to diameters  $d_0 \leq 18$  mm and embedment depths up to  $h_{ef} \leq 10d$ . Blow out at least 4 times from the back of the bore hole until return air

## **Anchor Fastening Technology Manual - Hilti**

Hilti HIT-HY 110 with  
HIT-V / HAS 12 / 2013 5

Anchor dimensions

Anchor size M8 M10

M12 M16 M20 M24

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## Technology

M27 M30 Anchor rod  
HAS, HAS-F, HAS-R,  
HAS-HCR HAS-E, HAS-E-  
R M8x80 M10x90  
M12x110 M16x125  
M20x170 M24x210  
M27x240 M30x270  
Embedment depth h ef  
[mm] 80 90 110 125  
170 210 240 270  
Anchor rod HIT-V, HIT-V-  
R, HIT-V-HCR

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Chemical Industry,

Shipbuilding 1.16-1.21

Mechanical and

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1.30-1.37 Interior

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HIT-HY 170 mortar with  
rebar (as post-installed  
connection) Injection  
mortar system Benefits  
Hilti HIT-HY 170 500 ml  
foil pack ...

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Home - Hilti United  
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## **Home - Hilti United Kingdom**

Learn about the Hilti Direct Fastening technology that powers our actuated fasteners. This technical guide includes the technical data you need for general fastening to concrete or steel, ceiling fastening systems, grating and checkerplate fastening

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systems, steel deck fastening systems, and screw fastening systems.

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12 / 2013 289 The direct fastening system Stainless steel fasteners Hilti introduced the first powder-actuated stainless steel fastener in 1994. These fasteners, which are not thermally hardened,



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are manufactured from special stainless steel wire with an ultimate tensile strength of 1850 MPa. One effect of using steel of such

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grating fasteners;

Available for mildly to

highly corrosive

environments Fasten to

steel or aluminum;

Highest load capacities

of all Hilti Direct

Fastening options

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-12.docx Author:  
sosomas Created Date:  
12/17/2013 11:20:44  
AM

## **draft FTM HY110 2013-12 - hilti.com**

Hilti H- 500 with H-V  
HA in haer drilled holes  
Design process for  
typical anchor layouts  
The design values in  
the tables are obtained  
from Profis V2.4.2 in  
compliance with the  
design method

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according to EOTA TR  
029. Design resistance  
according to data given  
in ETA-04/0027, issue  
2013-06-26. Influence  
of concrete strength

## **Hilti HIT-RE 500 with HIT-V / HAS in hammer drilled holes**

Recommended  
fastening tools SF  
121-A, SF150-A, SF 14,  
SFC 14-A , SF 18-A, SFC  
18-A, SF 22-A See X-  
MGR fastener program

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in the next pages and  
Tools and equipment  
chapter for more  
details. 12 / 2013 217

X-MGR F X-MGR

Grating Fastening

System Dimensions

Product data

Application Fixing of

grating L 40 [1.575"]

b1 b2 83.5 [3.358"] 15

[0.591"] 30 [1 ...

**X-MGR Grating**

**Fastening System -**

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Hilti HIT-RE 500 mortar

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with HIT-V / HAS rod  
These pages are part  
of the Anchor  
Fastening Technology  
Manual issue  
September 2014 09 /  
2014 558 For diamond  
drilling: Mean ultimate  
resistance: concrete C  
20/25 -  $f_{ck,cube} = 25$   
N/mm<sup>2</sup>, anchor HIT-V  
5.8 ETA-04/0027, issue  
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