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Page 20 Additional service information is available in the Detroit Diesel Series 60 Service Manual, 6SE483. The next revision to this manual will include the revised information. As a convenience to holders of the Series 60 Service Manual, information in service manual format is attached. The page (s) may be inserted into the manual.

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3. Disconnect ventilation pipe from valve cover. 4. Remove engine cover. 5. Adjust Jake Brake (if applicable), injectors and valves following instructions in the Detroit Diesel service manual for series 60 engines. 6. Verify engine cover gasket and replace if necessary. Page 17: Figure 18: Power Plant Cradle Installation

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The SCA inhibitors and glycol concentration must be checked according to the recommended maintenance schedule as described in the Detroit Diesel Series 60 Service Manual and Operators Guide for that specific engine or DDC publication 7SE298, available from authorized Detroit Diesel distributors. Section 14.6.5.3 Water Pump Leak Test Summary

### **Series 60 - Detroit Repair Manuals**

In 1998, the 11.1-liter Detroit Diesel Series 60 was discontinued. Once the 11.1-liter Series 60 was discontinued, the 12.7-liter Detroit Diesel Series 60 became the motorcoach application. Starting in the late 1990s, Neoplan made the Series 60 as an available engine for their high-floor and low-floor articulated buses - the AN460A and AN460LF. Detroit Diesel began making Series 60 marine engines in 1999, with wider availability starting in 2000.

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