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Grease the bearing races and the ball bearing carrier. Sealed bearings (wheel bearings & swinging arm, depending on the model) Note: • Sealed bearings can be identified by their integrated seals.

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existing cylinder head  
Remove the cylinder  
head and head gasket  
in line with the  
procedures gasket.  
detailed in the Daytona  
675 service manual.  
Measure the  
compressed thickness  
of the solder. The  
squish clearance must  
Position a piece of  
solder (with a be a  
minimum of 0.65 mm.  
Page 10: Camshaft,  
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follow directions on what tools are needed and how the repair is performed.

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